



Adhesive recommendations for use with HYTAC materials

Bonding HYTAC materials to themselves or other materials (i.e. aluminum)

HYTAC-W, WF, WFT, FLX, FLXT, RxL1, RXH1

Preferred – Araldite 2014 (Available from CMT or www.huntsman.com)

Alternates - Devcon HP250 (www.devcon.com)

Loctite Hysol E-120HP (www.henkel.com)

HYTAC-B1X

Preferred – Devcon Plastic Welder II (www.devcon.com)

Alternates – Devcon HP250 (www.devcon.com)

Loctite Hysol E-120HP (www.henkel.com)

HYTAC-A

Preferred – 3M Scotch-Weld 2216 B/A (www.3M.com)

Insert Installation:

HYTAC-W, WF, WFT, FLX, FLXT, B1X, RxL1, RXH1:

Preferred - LOCTITE 495 General Purpose Adhesive (www.henkel.com)

Alternates - LOCTITE 411 Prism Instant Adhesive (www.henkel.com)

LOCTITE 4471 Instant Adhesive (www.henkel.com)

HYTAC-A:

Preferred – Loctite 4203 Instant Adhesive (www.henkel.com)