

CMT Materials, Inc.
 HYTAC Syntactic Plug Standard Sizing
 Custom Cut or Custom Cast Sizing Available – Contact CMT with Requirements

		HYTAC-W, WF, WFT, FLX, FLXT														
Standard Rod Diameter:	inches	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	7.0	8.0	9.0	9.5	10.0	12.0
	mm	51	64	76	89	102	114	127	140	152	178	203	229	241	254	305
12" (305mm) Length												•	•	•	•	•
24" (610mm) Length		•	•	•	•	•	•	•	•	•	•					
Standard Block:	6.0" (152mm) T x 12.0" (305mm) W x 24.0" (610mm) L															
Standard Sheet Thickness:	inches	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	6.0					
	mm	25	38	51	64	76	89	102	114	127	152					
24" (610 mm) W x 26" (660mm) L		•	•	•	•	•	•	•	•		•					
24" (610mm) W x 60" (1524mm) L		•		•		•		•		•	•					

		HYTAC-B1X													
Standard Rod Diameter:	inches	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	7.0	8.0	9.0	9.5	10.0	12.0
	mm	64	76	89	102	114	127	140	152	178	203	229	241	254	305
12" (305mm) Length															•
24" (610mm) Length		•	•	•	•	•	•	•	•	•	•	•	•	•	
48" (1219mm) Length		•	•	•	•	•	•	•							
Standard Sheet Thickness:	inches	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	6.0				
	mm	25	38	51	64	76	89	102	114	127	152				
24" (610mm) W x 24" (610mm) L		•	•	•	•	•	•	•	•	•	•				
24" (610mm) W x 48" (1219mm) L		•	•	•	•	•	•	•	•	•					

		HYTAC-Rx				
Standard Sheet Thickness:	inches	1.0	1.5	2.0	2.5	3.0
	mm	25	38	51	64	76
12" (305mm) W x 12.75" (324mm) L		•	•	•	•	•
12" (305mm) W x 25.75" (654mm) L		•	•	•	•	•



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NOTE: All dimensions listed are nominal dimensions.
 HYTAC-W, WF, WFT, FLX, FLXT and Rx tolerances are + 0%, - 1.5% of thickness or diameter
 HYTAC-B1X tolerances are + .187" (5mm), - 0.0" (0mm) of thickness or diameter

CUSTOM CUT tolerances are +.125" (3mm), - 0.0" (0mm)
 CUSTOM CAST tolerances are specified based upon tooling design